

13-05-2018
ARCHIV

ILLUSTRATION
Pictorial View
1:5

LM/16/00518

First angle projection		89 315 Hole Added REPAIRMAN ORDER JULY 5 17727			
General tolerance (G) in mm Size range $\begin{matrix} P < 30 \\ = 30 < 120 \\ = 120 < 400 \end{matrix} \begin{matrix} 120 < 400 \\ 400 < 1000 \end{matrix}$		Index Inspection dim. _____ Auxiliary dim. _____		direction Material: EN 10025 S275 JR Blank no: _____ Title: plate	
Condition at time of delivery de-scaled degree of purity SA 2 V2 acc. ISO 8501-1 without burrs acc. WN 1035		G1 coarse L1 1 2 3 4 5 6 H1 1 2 2 4 3 4 Length (L) and angle (L) \angle : \leq G1 Tolerance symbols ISO 7081 <input type="checkbox"/> roundness <input checked="" type="checkbox"/> straightness/flatness \pm GT <input type="checkbox"/> concentricity \pm GT <input type="checkbox"/> symmetry \pm GT <input type="checkbox"/> parallelism \pm GT <input type="checkbox"/> position \pm GT		Date Name Drawn 04.07.2015 E. Greenan Checked 08.07.2015 S. Siskind Author 04.07.2015 M. Klein-Trautwein Date of release _____ Drawing number 1401571146	
outline length WN 1035 outer 2515 mm inner 661 mm		Permissible top-and rounding during flame cutting (also positive bevel acc. WN 1032) oil-free / free of grease oiled scaling permissible		Prod. scale 12 15 Sheet 1 of 1	
Tolerances for section to DIN 6930 Part 2 accuracy grade m		Indicate the required condition of delivery with an X		Confirmed document Date of release notes ISO 9001:2008 Released Dns 03074/0220/001003 A1	